

Date: 1/8/21



Technical Data Sheet - 70mm Single Thread Lined

Product Description: 70mm Single Thread Lined style closure. Each box has a pre-printed label. This information combined with the actual cap information (style, color, and mold number) allows Blackhawk to perform full lot traceability on all components used in that particular closure.

Product Identification

Product Name: 70mm Single Thread Lined

Carton: Name and address of manufacturer.

Pre-printed label with lot number, Sales Order number, and color picture of the closure.

Specifications

Application Torque: 28-50 in/lbs. Use as a guide only.

Temperature during Application: 72° F ± 15 degrees F.

Material

Resin: High Density Polyethylene (HDPE)

X1500

Characteristics: Complies with FDA (21CFR177.1520)

Foil: Polystyrene 1.470" x 0.009"

Characteristics: Complies with FDA (21CFR177.1640) & (21CFR177.1210)

Colorant: Liquid Standard Colors

Characteristics: Complies with FDA
(21CFR175 -178)

Storage

Cartons containing closures should remain well sealed in a clean warehouse between 40°F & 100°F

In ideal conditions shelf life of caps may last as long as 6 months. (FIFO recommended)

Packaging

Product is packaged 650 per box with 1 bag per box.

No of boxes / Pallet: 30 or 36 or as agreed

Box dimensions: - 19 1/2" x 15 1/2" x 15 1/2"

Poly bag dimensions: - 38 "x 46" x .00125" 1 bag per box

Skid dimensions: - 40" x 48" Standard pallet.

The completed pallet is covered by a polythylene sheet, and stretch-wrapped top-bottom.

Tape dimension: 2 5/8" wide ("Blackhawk" tape used for security reasons)

Traceability

Maintains traceability through the individual side label on each box of closures combined with the actual closure information. Lot#, Sales order#, product type, color, side label information, plant, date of product, shift and operators initials.

Picture of Closure

